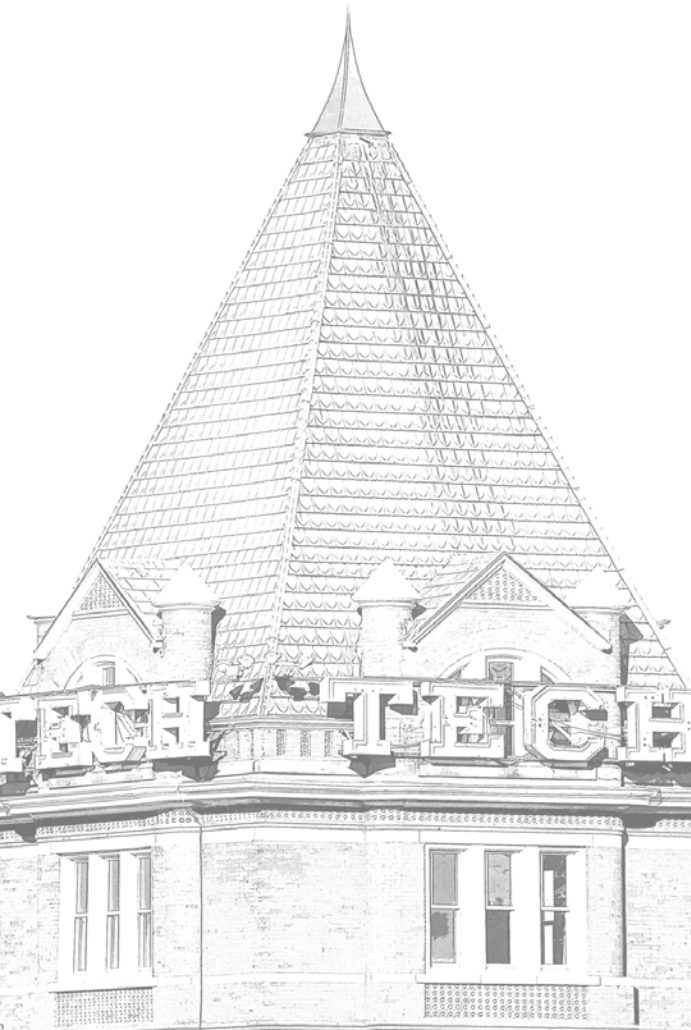




SALINITY GRADIENT ENERGY

Membrane synthesis and system
optimization for reverse electrodialysis

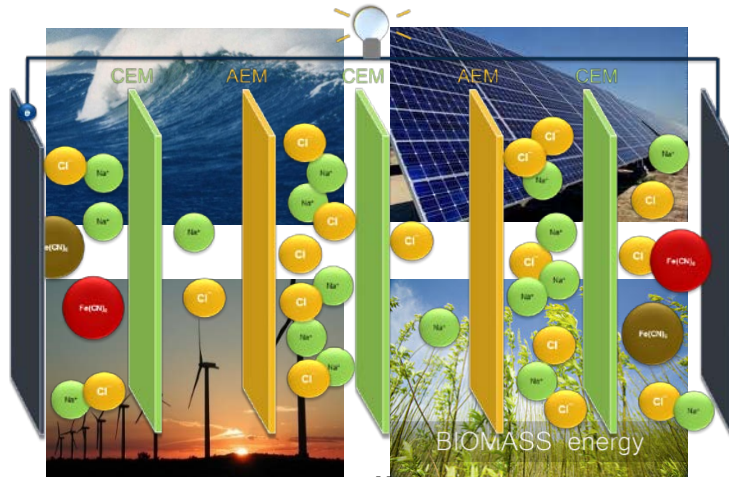
**Bopeng Zhang; Xin Tong;
Jin Gi Hong; Haiping Gao;
Yongsheng Chen***

**Corresponding author email:
yongsheng.chen@ce.gatech.edu**

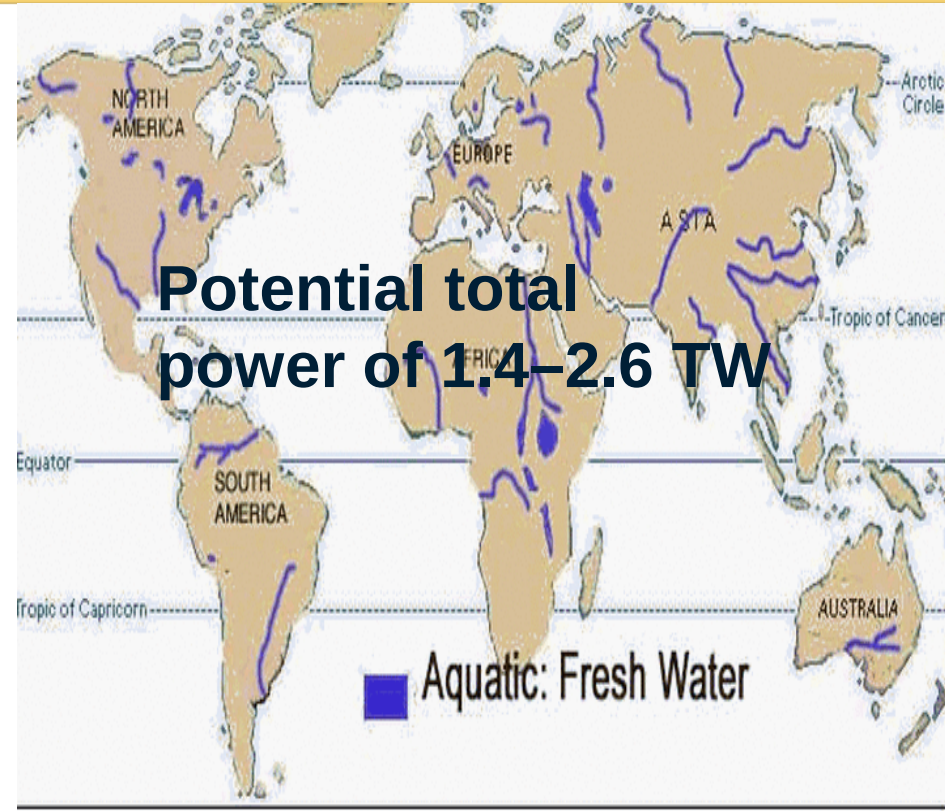
INTRODUCTION

Background

- Energy dependence on fossil fuels is a major contributor to **global warming** and **air pollution**
- Clean and sustainable energy sources are environmentally preferable



Salinity gradient energy



INTRODUCTION

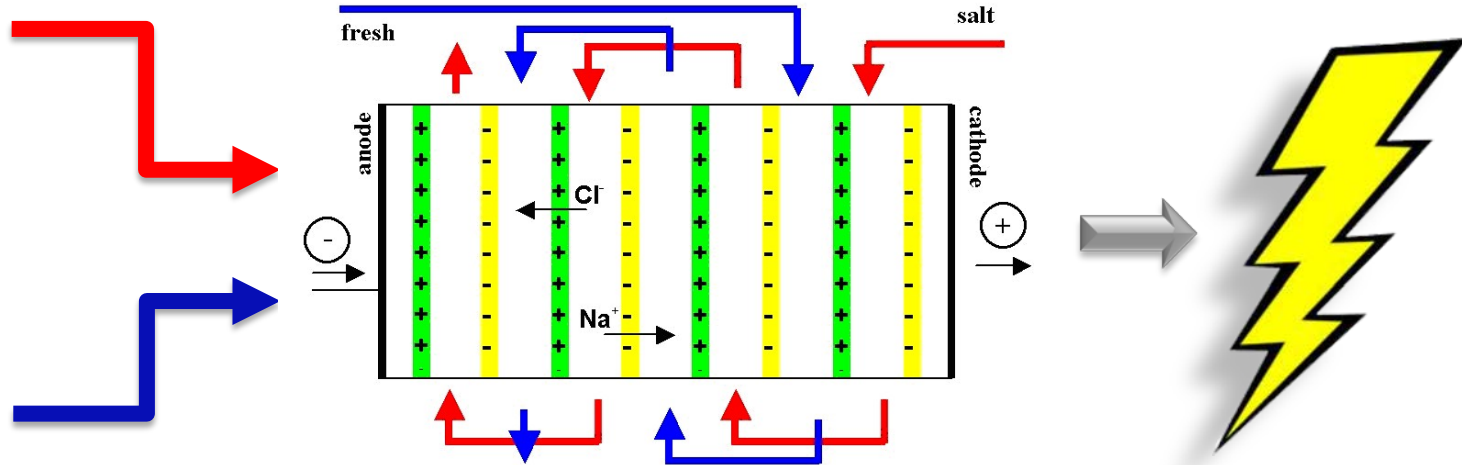
Salinity Gradient Power by Reverse Electrodialysis (RED)



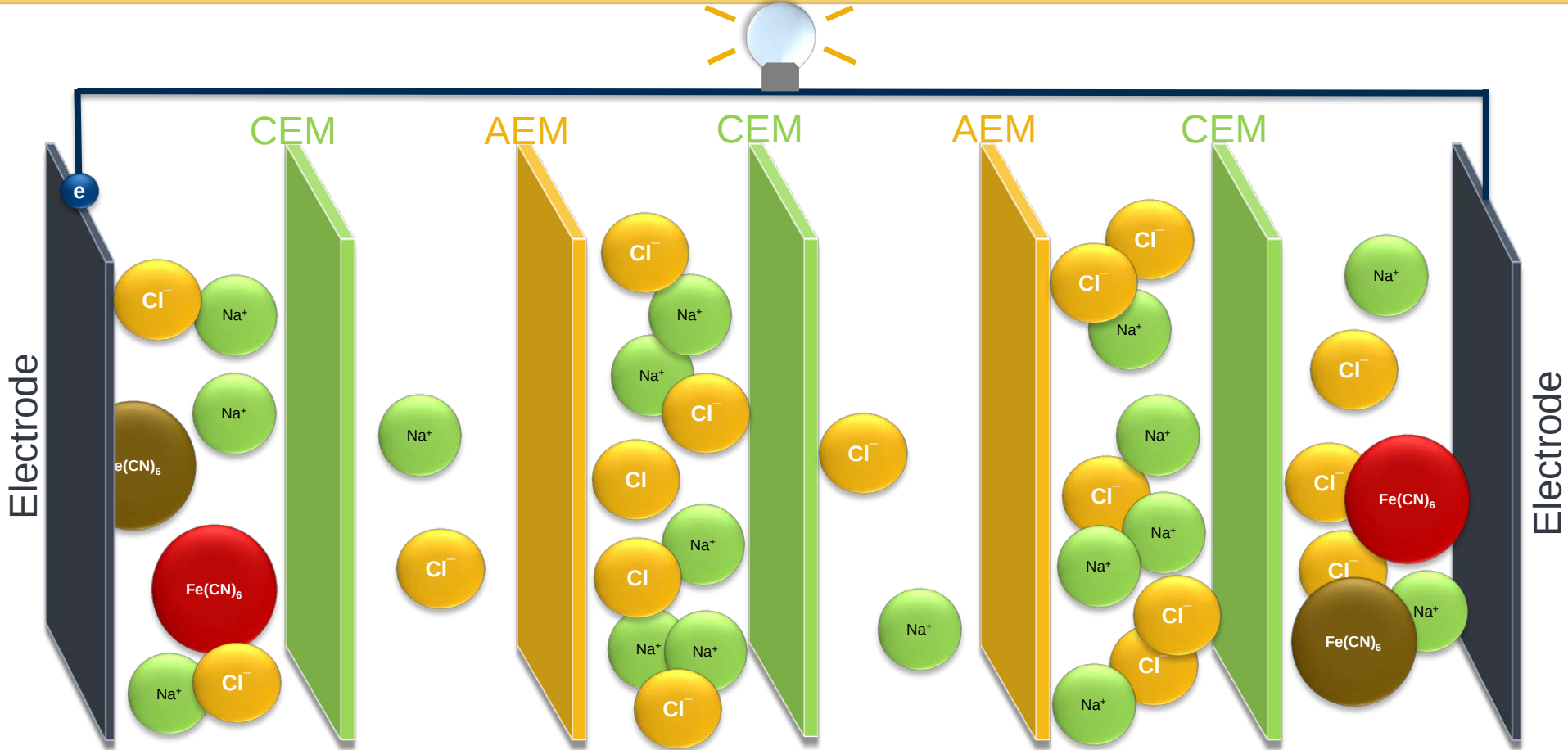
Ocean Water



River water

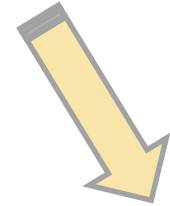


PRINCIPLE

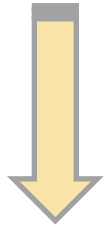


PRINCIPLE

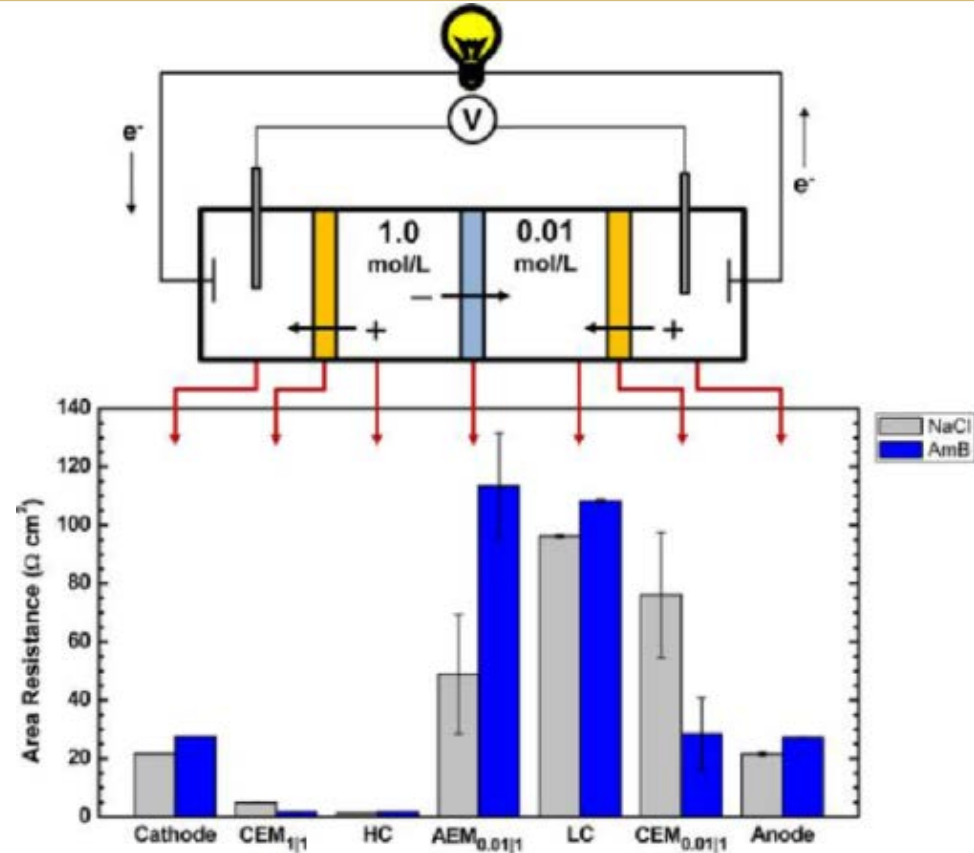
$$P = \frac{E_{stack}^2}{4R_{stack}}$$



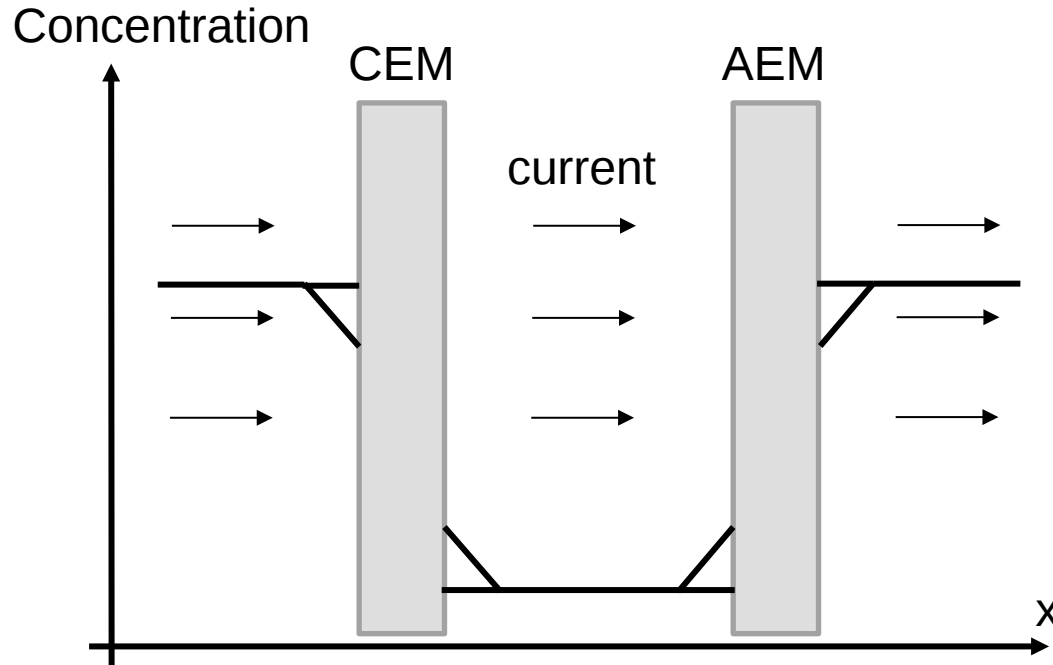
$$E_{stack} = \alpha \frac{RT}{nF} \ln \frac{a_c}{a_d}$$



$$R_{stack} = R_{mem} + R_{solution} + R_{DBL} + R_{electrode}$$



Concentration Polarization

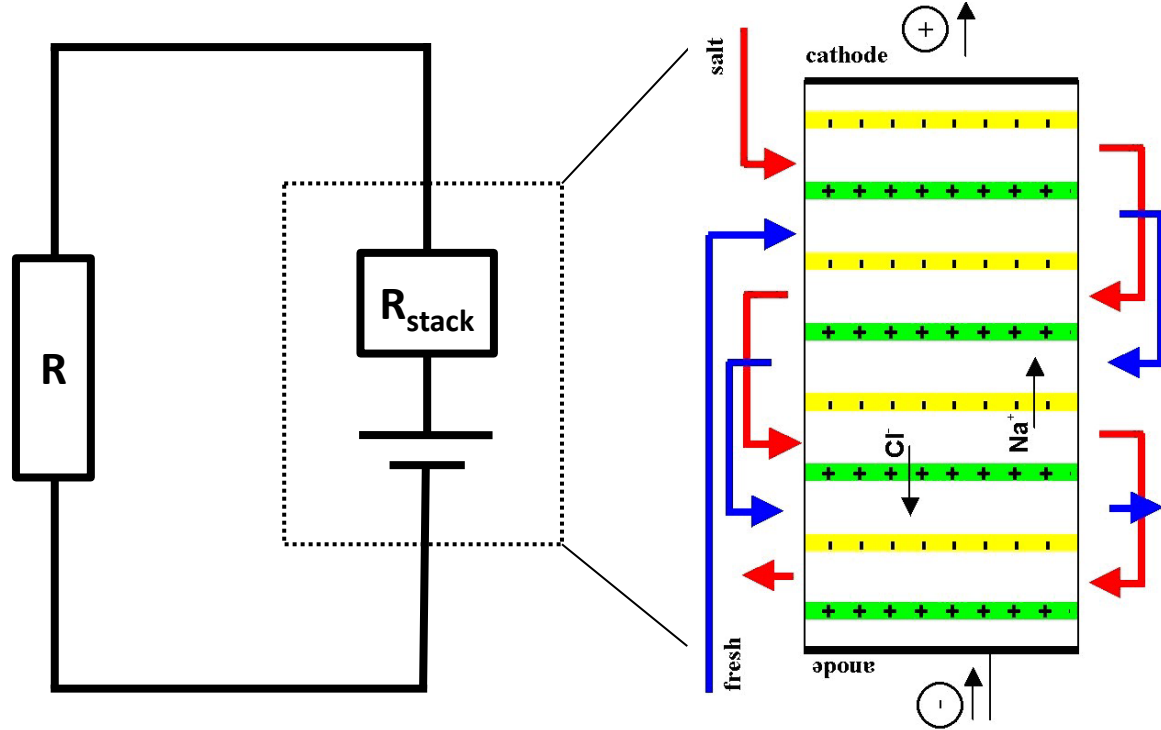


$$E_{stack} = \alpha \frac{RT}{nF} \ln \frac{a_c}{a_d}$$

$$R_{solution} = \int \frac{dx}{\kappa(c)}$$

PRINCIPLE

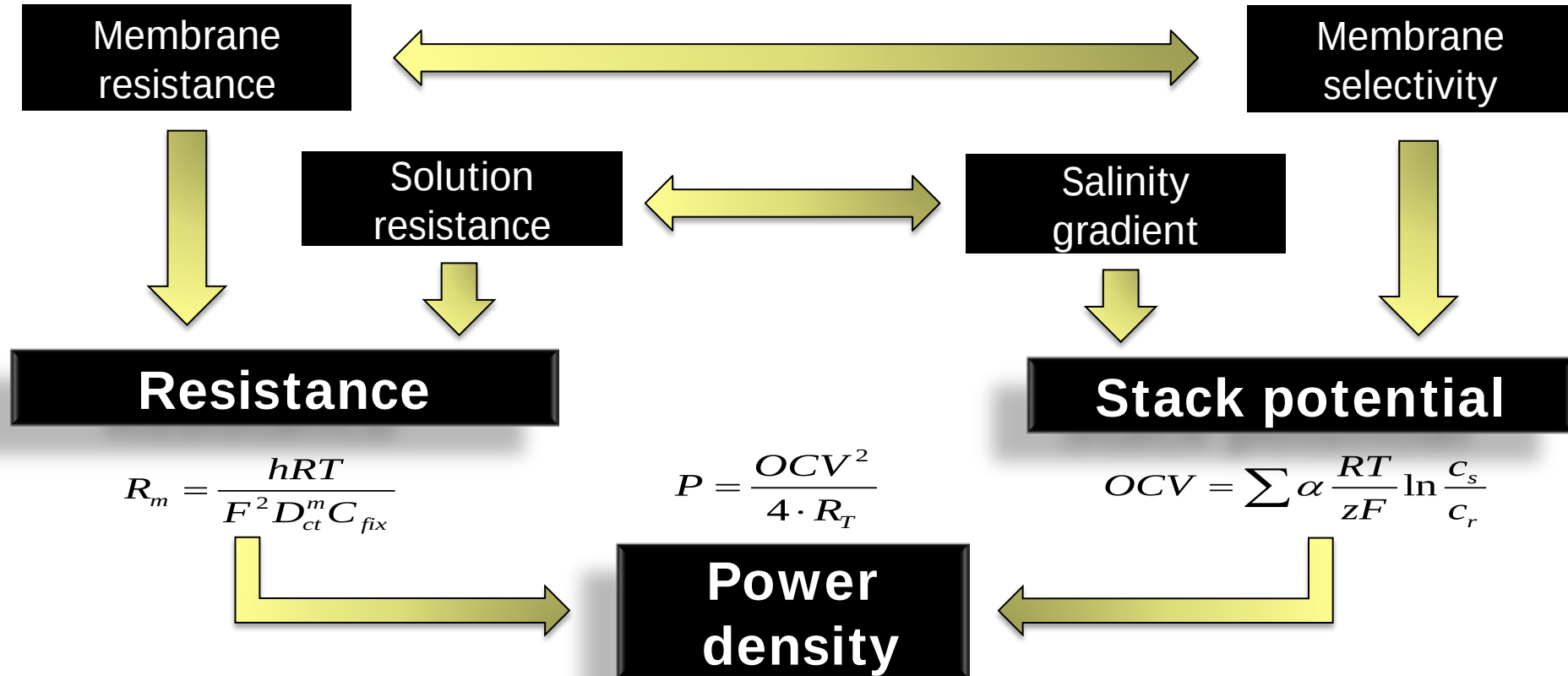
RED as a battery



$$E_{stack} = \alpha \frac{RT}{nF} \ln \frac{a_c}{a_d}$$

PRINCIPLE

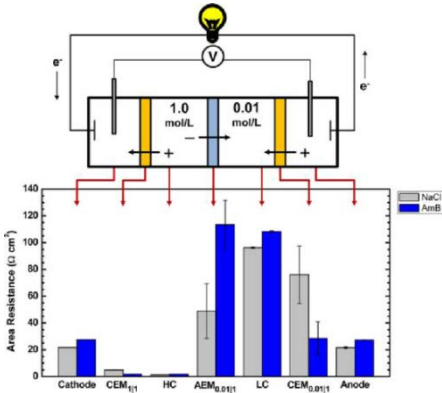
Key factors



APPROACHES

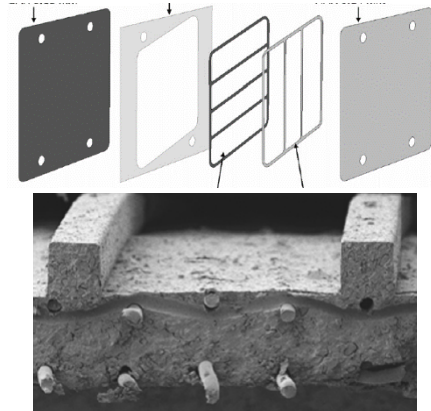
Limitations

- Membrane performance
- Dilute compartment
- Concentration polarization



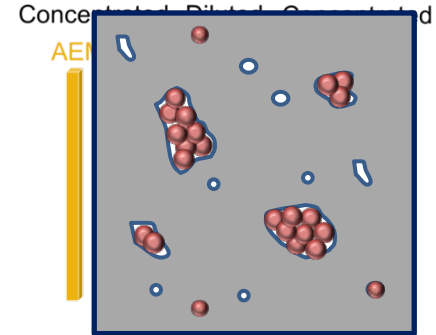
Solutions

- Corrugated membrane
- Thinner compartment
- Stack without spacers

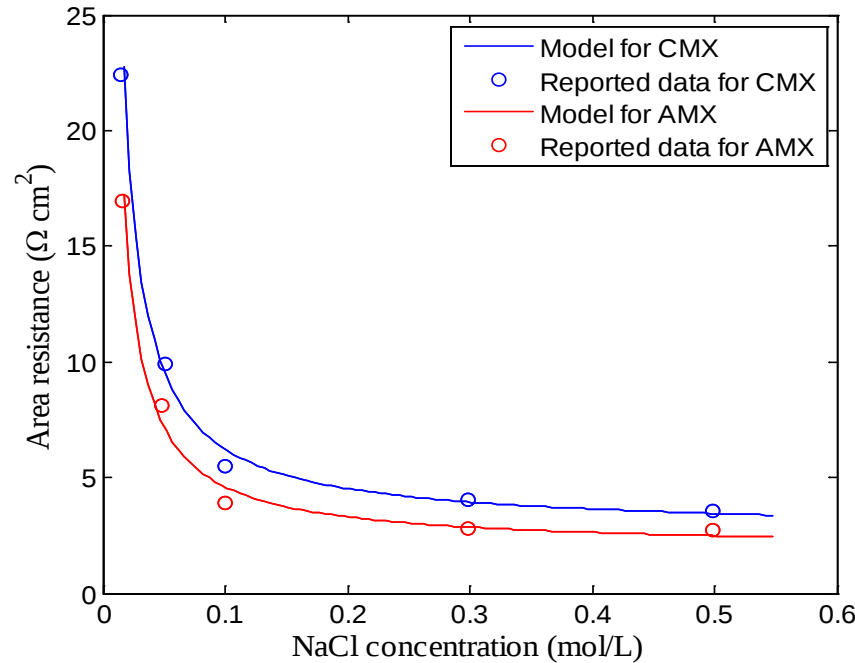


Other ideas?

- Nanocomposite membrane
- Resin in dilute compartments
- Ultra-thin membrane
- Integrated unit



Measurement of membrane resistance (DC current)



Data from Dlugolecki et al. (2008)

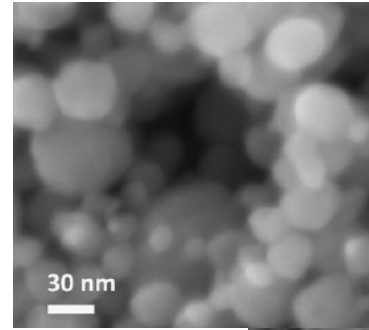
$$R_E = \left(\frac{\delta}{r \cdot \Lambda} \ln \frac{1+r}{1-r} \right) \cdot \frac{1}{C_0} + \frac{hRT}{F^2 D_{ct}^m C_{fix}}$$

$$r = \frac{i}{i_{lim}}$$

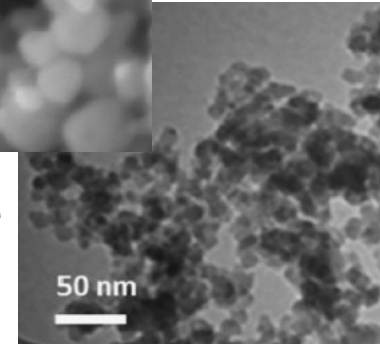
MEMBRANE SYNTHESIS

Nano-composite ion exchange membranes

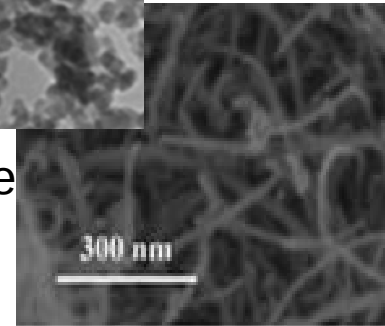
- Addition of inorganic filler particles with extra functionalized groups can tune the membrane structure and morphology, improve thermal, chemical, and mechanical properties of polymer matrix and retain stability
- Investigation of the effect of nanoparticle size and loading on membrane properties



Iron oxide



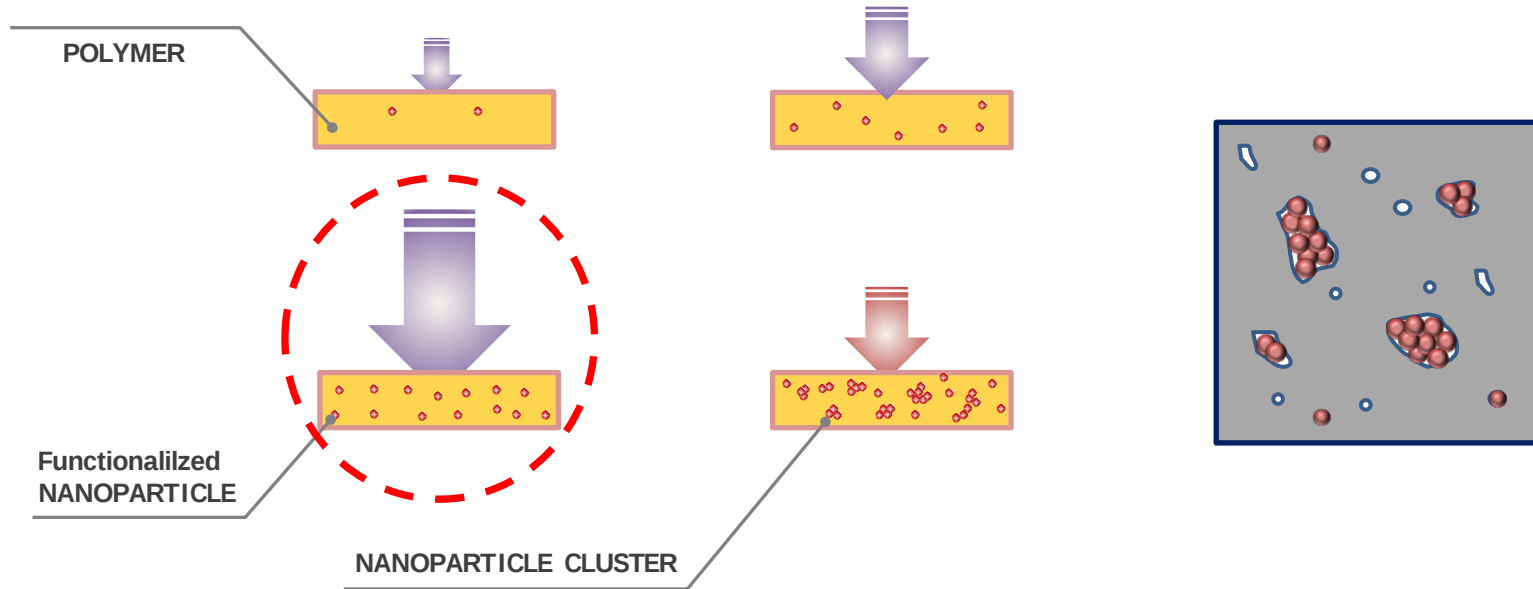
Silicon dioxide



Carbon nanotubes

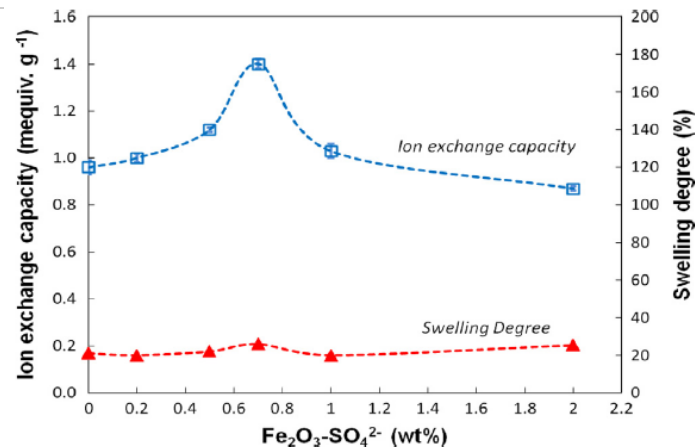
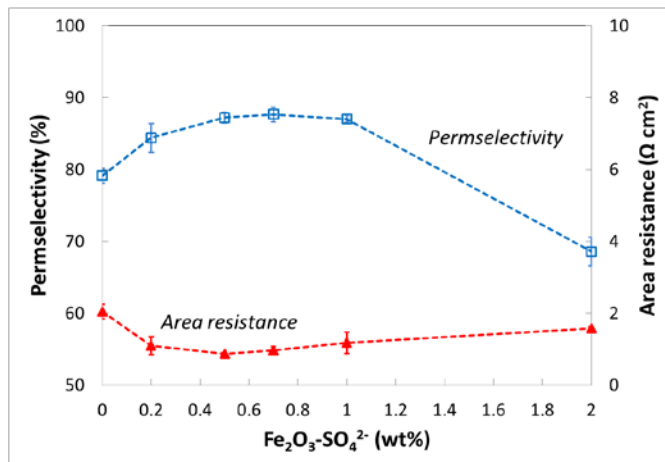
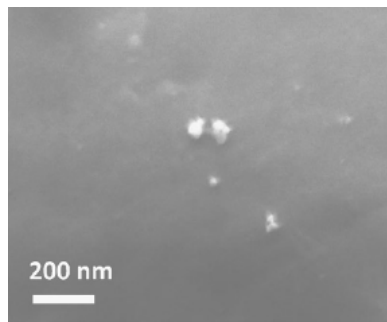
MEMBRANE SYNTHESIS

Nano-composite ion exchange membranes



MEMBRANE SYNTHESIS

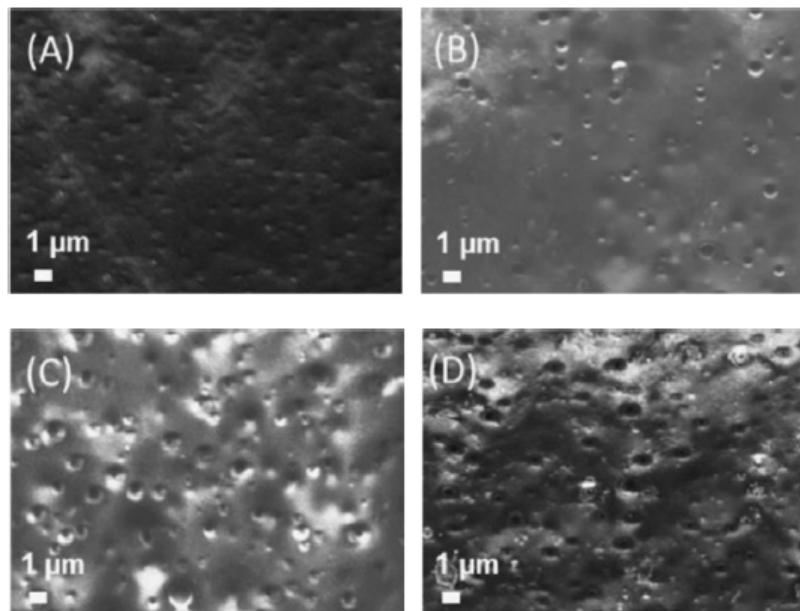
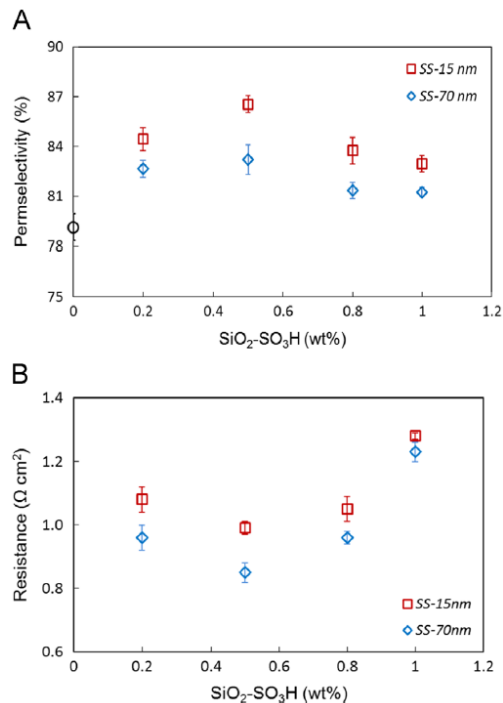
Sulfonated iron oxide



✓ Best performed key electrochemical properties at 0.5–0.7 wt% $\text{Fe}_2\text{O}_3\text{-SO}_4^{2-}$

MEMBRANE SYNTHESIS

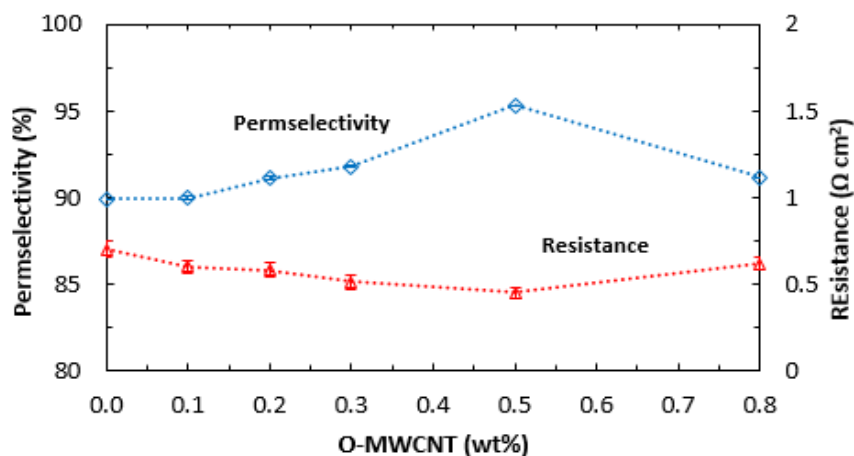
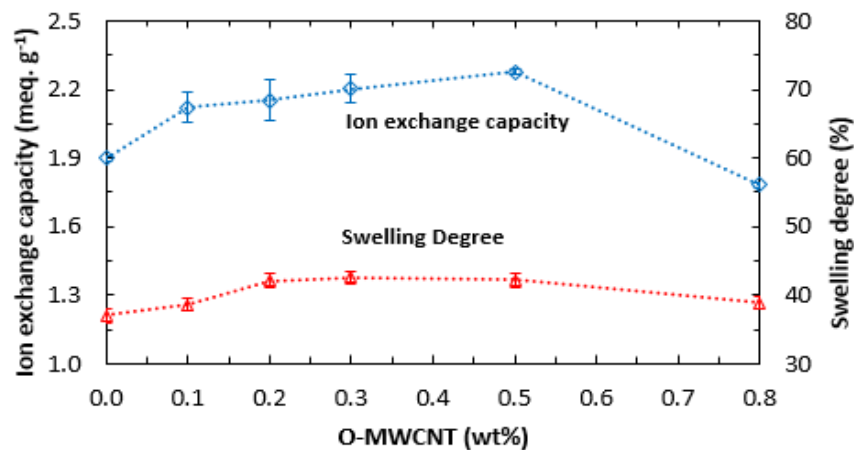
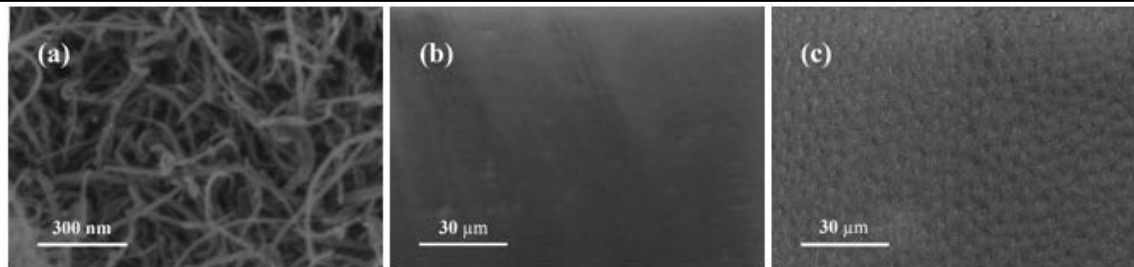
Sulfonated silicon dioxide



✓ Best performed key electrochemical properties at 0.5wt% SiO₂-SO₄²⁻

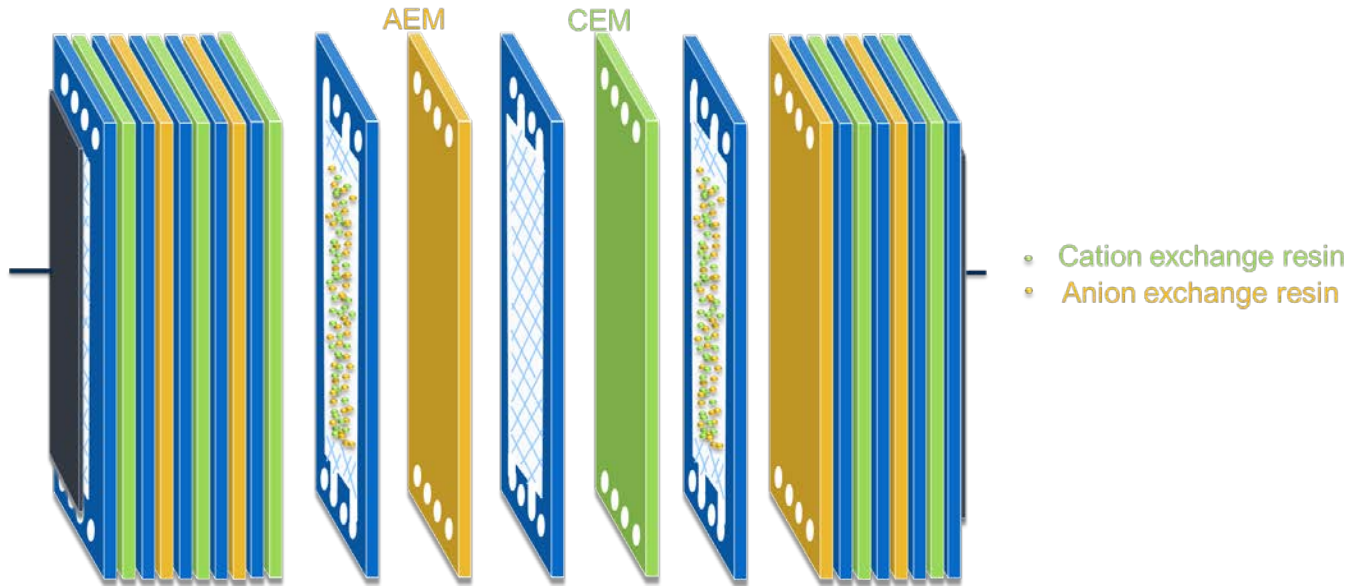
MEMBRANE SYNTHESIS

Sulfonated multi-wall carbon nano tubes

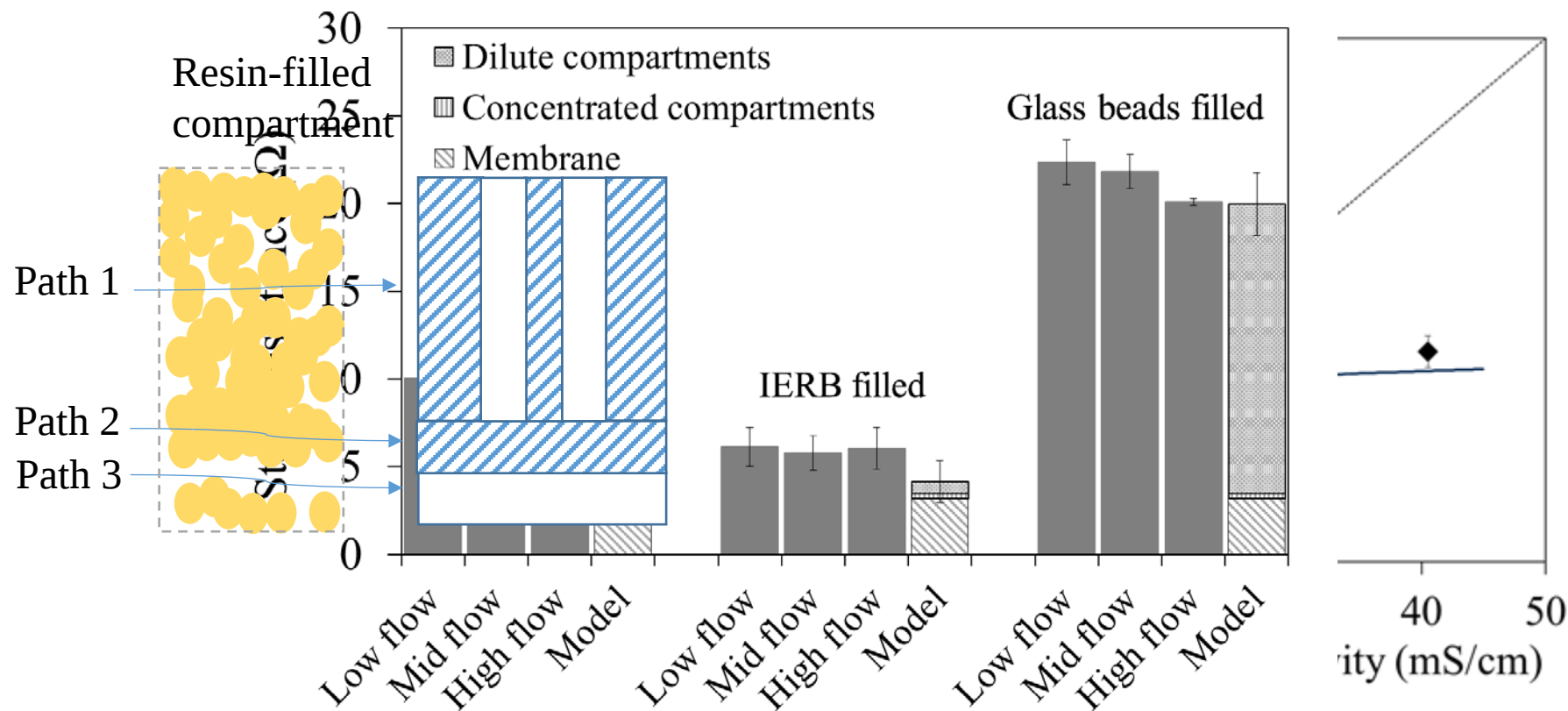


SYSTEM OPTIMIZATION

Ion exchange resin beads in an RED stack



SYSTEM OPTIMIZATION



SYSTEM OPTIMIZATION

Glass plate

↓ 1. Spin coating

Glass plate

sPPO



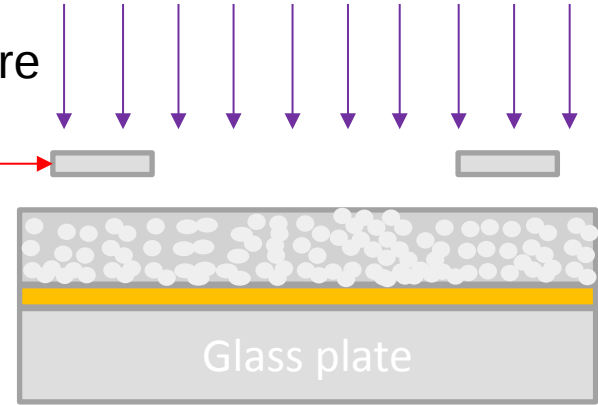
↓ 2. Spin coating
or casting



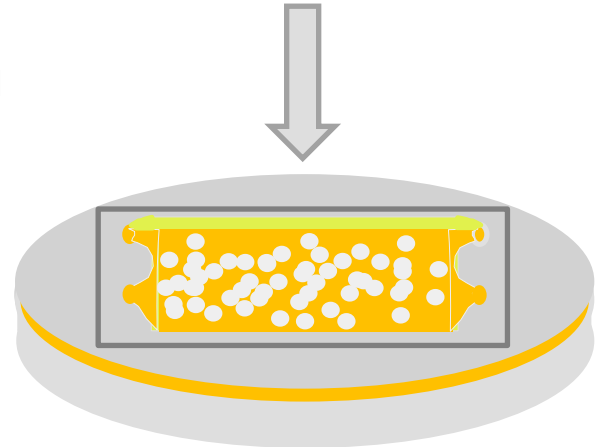
Photoresist with
ion exchange
resin beads

3. UV exposure

Mask



4. Developing



- Nanoparticle fillers can enhance cation exchange membrane performance;
- Addition of resin beads into the dilute compartments can improve the stack conductivity, therefore, enhance the stack power performance;
- Thinner membranes could be a potential solutions to RED applications based on model simulation

ACKNOWLEDGEMENTS



Litree Company

Questions & Answers